



## N<sup>o</sup> 1 ASSEMBLÉ

N<sup>o</sup>1 Family Estate is a family owned company specialising in Méthode Traditionelle.  
The wines are made by owner, Winemaker and 12th generation Champenois, Daniel Le Brun.

Award winning N<sup>o</sup>1 Assemblé (pronounced “ah-som-blai”), means to blend and to unite.  
Alluring and intense, the bouquet is of bread and brioche, peach and citrus, with the hint of white flowers.  
On the palate - full and rich in flavour with notes of roasted stone fruits, citrus, and butter brioche.  
Fine persistent mousse and a lengthy finish.

### VINTAGE

Non-Vintage

### WINEMAKER

Daniel Le Brun

### COMPOSITION

60% Chardonnay / 35% Pinot Noir / 5% Pinot Meunier

### THE NUMBERS

Alcohol 12.6% / 18 months on lees / Brut

### ACCOLADES

Gold Medal & Best in Class 'NV Brut Blend'—The Champagne & Sparkling Wine World Championships 2016.

16/20, Distinguished—Tamlyn Currin for Jancis Robinson MW UK. February 2017.

96/100—Cameron Douglas MS NZ for FMCG Magazine. March 2017.

[No1FamilyEstate.co.nz](http://No1FamilyEstate.co.nz)

*Hearts in Marlborough since 1980. Roots in Champagne since 1684.*